

Work Order ID 128589

128589

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Item ID: D206-628-024RLC Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 206L/L1/L3/L4
 Start Date: 1/19/15 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 2/06/15 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: MCS Date: 15-01-19 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr	
N/A	Rev N/A	<u>A-SP</u>

100 Document Control 0.00
 100
 DC DOCUMENT CONTROL
 Memo 0.00
 Doc.Control -USB or Paperwork Photocopy blue file and type labels as per PPP D206-628-024 CHG 003

DAS
27
9-89

SEP 23 2015

110 Pick Kit 0.00
 110
 Packaging Memo 0.00
 Packaging

DAS
26
9-89

JAN 23 2015

120 QC4-100% Inspect kits for completeness 0.00
 120
 QC Memo 0.00
 Quality Control

(2x)

DAS
46
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FEB 05 2015

B131492

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Item ID: D206-628-024RLC Accept *N900040100* Setup Start *NS1*
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 Start Date: 1/19/15 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 2/06/15 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-628-024								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

SEP 23 2015

15/9/23

20150923

Picklist Print

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Work Order ID: 128589

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Parent Item: D206-628-024RLC

D206-628-024RI C

Parent Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 206L/L1/L3/L4

Start Date: 1/19/15

Required Date: 2/06/15

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 14.09.23 NEW ISSUE LL VERF:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4C14A 2 *AN4C14A* Bolt	DAS 46 9-89	Purchased	No			120	Each	344.0000	4 8	131450			DAS 26 9-89
Location Loc Qty Loc Code													
FG 25													
118706 20													
123021 5													
ST344 319													
m130716 319													
AN4C15A 2 *AN4C15A* Bolt	DAS 46 9-89	Purchased	No			120	Each	66.0000	8 16	m131377 10x			DAS 26 9-89
Location Loc Qty Loc Code													
FG 10													
120360 10													
ST343 56													
M130466 6													
M130716 50													
D2731-7 2 *D2731-7* Mounting Lug	DAS 46 9-89	Manufactured	No			120	Each	72.0000	4 8				DAS 26 9-89
Location Loc Qty Loc Code													
ST520 72													
104219 12													
113240 10													
116802 50													

JAN 29 2015

Picklist Print

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Work Order ID: 128589

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Parent Item: D206-628-024RLC

D206-628-024RI C

Parent Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 206L/L1/L3/L4

Start Date: 1/19/15

Required Date: 2/06/15

Start Qty: 2.00

Required Qty: 2.00

D2732

Manufactured No

120 f

821.0000

2 4

**

DAS
28
9-89

DAS
28
9-89

2 ***D2732***
Rubber Extrusion

DAS
46
9-89

Location

Loc Qty

Loc Code

ST412

471

117118

471

ST639

350

117118

350

(D2732-030) Cut (8) at 3.00"

D2842-042

Manufactured No

120 Each

0.0000

1 2

**

DAS
28
9-89

DAS
28
9-89

2 ***D2842-042***
Step Assembly RH, 206 Float

DAS
27
9-89

D3394-043

Manufactured No

120 Each

47.0000

4 8

**

DAS
28
9-89

2 ***D3394-043***
Lug

DAS
46
9-89

Location

Loc Qty

Loc Code

ST528

47

116859

8

124220

39

120 Each

1,189.000

12 24

**

DAS
28
9-89

MS21043-4

Purchased No

2 ***MS21043-4***
Nut

DAS
46
9-89

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

502

m128798

502

ST304

647

m128798

613

m128818

34

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Parent Item: D206-628-024RLC

D206-628-024RI C

Parent Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 206L/L1/L3/L4

Start Date: 1/19/15

Required Date: 2/06/15

Start Qty: 2.00

Required Qty: 2.00

NAS1149C0432R

Purchased

No

120

Each

1,617.000

24

48

NAS1149C0432R

DAS
46

WASHER

9-89

**

DAS
46
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

GA

1508

m125807

1508

ST271

109

m125807

109

48X

NAS1515H3

Purchased

No

120

Each

121.0000

3

6

NAS1515H3

DAS
46

Washer

9-89

**

DAS
46
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

FG

10

123301

10

GA

72

m129521

72

ST266

39

m128635

39

6X

NAS1515H4L

Purchased

No

120

Each

239.0000

21

42

NAS1515H4L

DAS
46

Washer

9-89

**

DAS
46
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

FG

32

103691

32

ST266

207

m130466

109

m131026

98

42X

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REFERENCE ONLY

DART AEROSPACE USA, INC.

FEB 05 2015

DAS

46

9-89

IIN-D206-628

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5.2 D206-628-013/-014/-023/-024/-033/-033 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
				4	4	D2731-3	MOUNTING LUG
4	4	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1		1		D2842-041	FLOAT STEP ASSEMBLY LH
			1		1	D2842-042	FLOAT STEP ASSEMBLY RH
		2	2	2	2	D2844-1	ARM
		1	1	1	1	D2844-3	ARM
2	2					D2845	ARM
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*LUG
4	4			8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*LUG
8	8	8	8			*MS35489-93	*GROMMET
1	1					D4064-041	MOUNTING LUG
1	1					*D4064-1	*LUG
2	2					*MS35489-93	*GROMMET
2	2	3	3	3	3	AN3C4A	BOLT
4	4					AN4C13A	BOLT
4	4	4	4	8	8	AN4C14A	BOLT
4	4	8	8	4	4	AN4C15A	BOLT
2	2	3	3	3	3	NAS1149C0363R	WASHER (OR AN960C10)
16	16					NAS1149C0463R	WASHER (OR AN960C416)
8	8	24	24	24	24	NAS1149C0432R	WASHER (OR AN960C416L)
24	24	24	24	24	24	NAS1515H4L	WASHER
12	12	12	12	12	12	MS21043-4	NUT
2	2	3	3	3	3	NAS1515H3	WASHER

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

5.3 QUICK RELEASE PIP PIN KIT

Qty -011	Part Number	Description
X	DSI9235-011	QUICK RELEASE PIP PIN KIT
4	BLRS-020	QUICK RELEASE PIN

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Revision: G

Date: 11.02.25

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Approvals: Process Plan: MLJ Date: 15-01-19 Tooling: _____ Date: _____ Run Start *NR1*
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N/A	Rev N/A								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy blue file and type labels as per PPP D206-628-024 CHG 003								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

label only

MLJ 15-01-25
 (2)